



37<sup>TH</sup> INTERNATIONAL  
**NO-DIG**  
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# Short-Segment Jacking of Water Main for Realignment under Limited Space in Urban Area

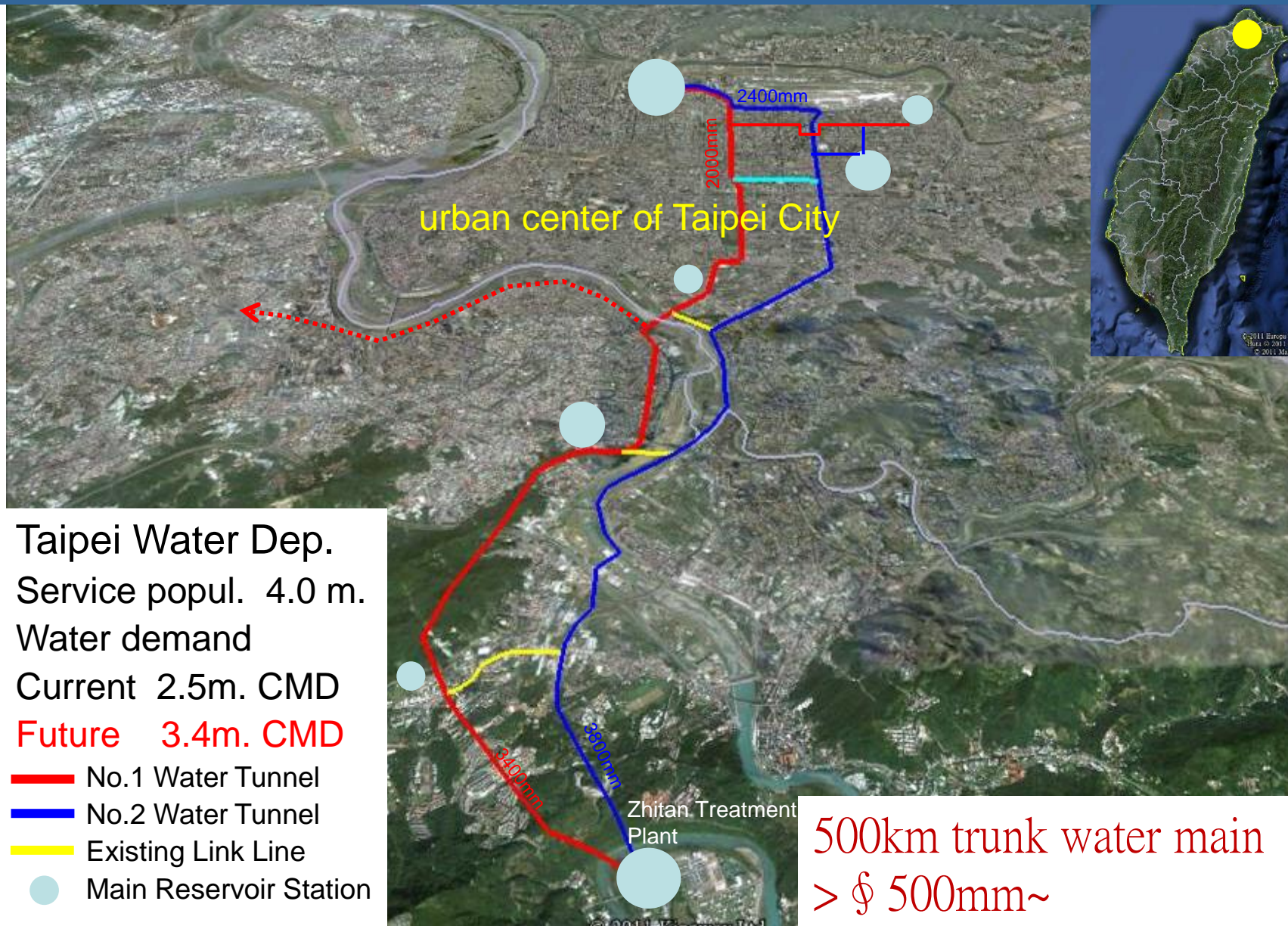


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# Content

- Prologue
- Difficulties of realignment
- Short segment pipe jacking
- Water main realignment project
- Conclusion

# Prologue



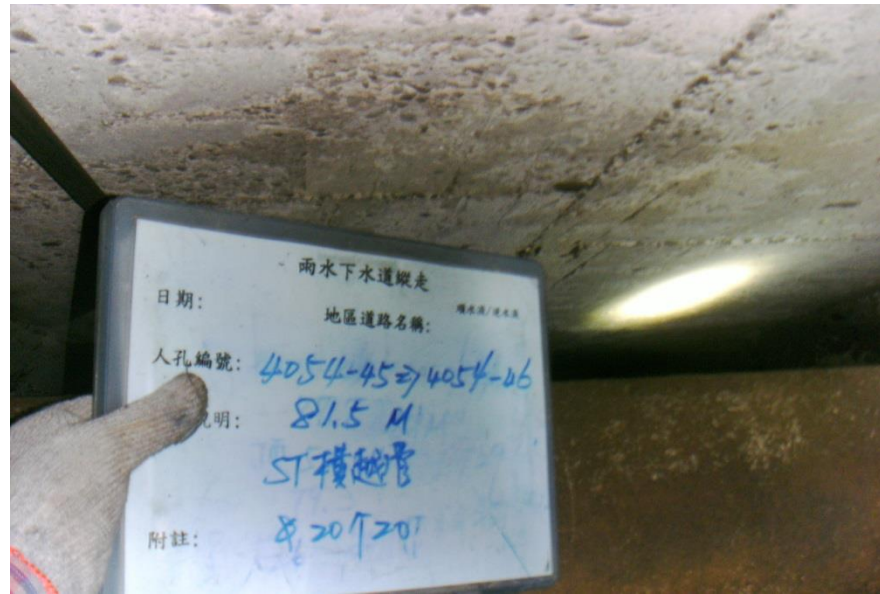
# Prologue

## ■ Underground

- Orderless underneath circumstance
- Pipelines & structures crossing each other
- Widespread drain systems are main obstructions
- Trunk water main through drain structures cause public hazard
- Water main removal policy implemented



# Prologue

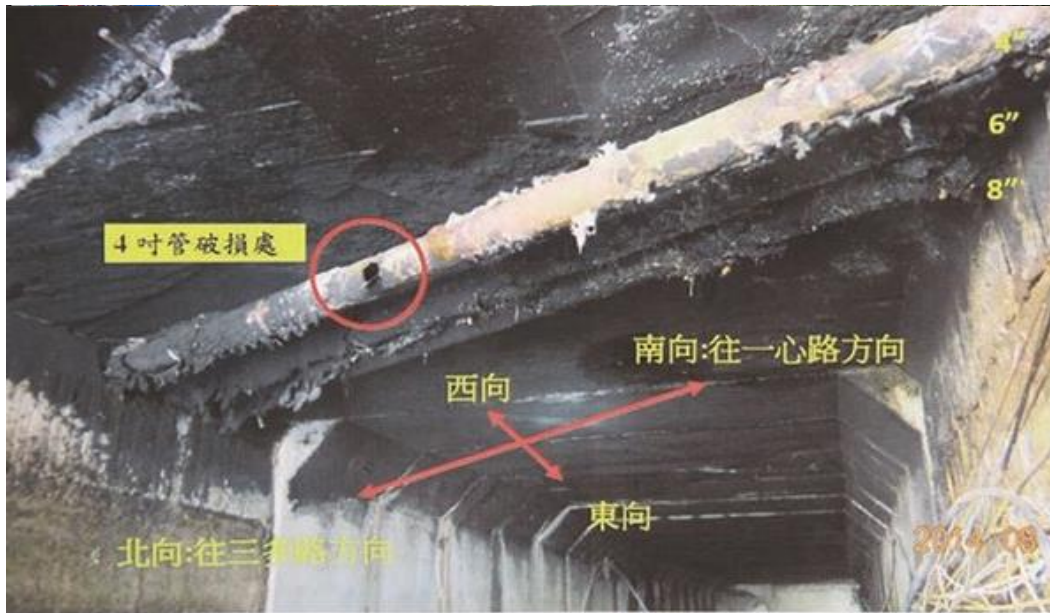


# Prologue



from  
**2014**

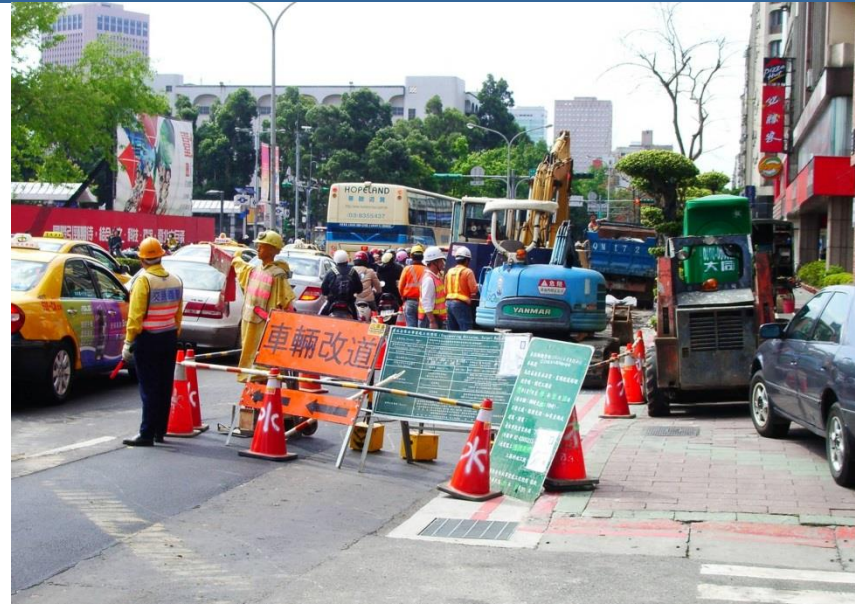
**The Guardian**



# Difficulties of realignment

## ■ Open-Cut

- Lengthy procedure for permission of transportation detour & road excavation
- Pollutions & disturbances along the construction site
- Frequent complaints from nearby which were affected
- Extremely limited underground space of urban area
- Numerous and unexpected obstacles underground



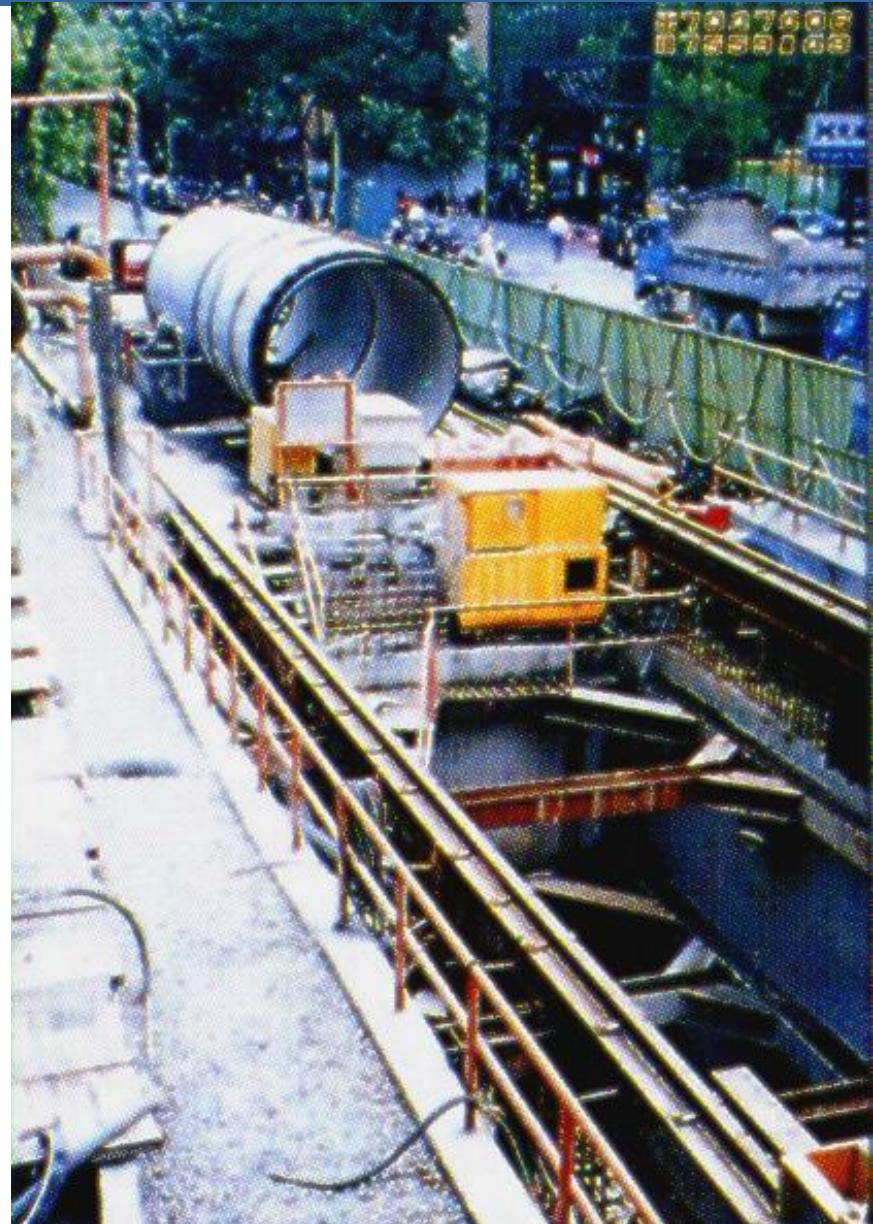
# Difficulties of realignment



# Difficulties of realignment

## ■ Trenchless

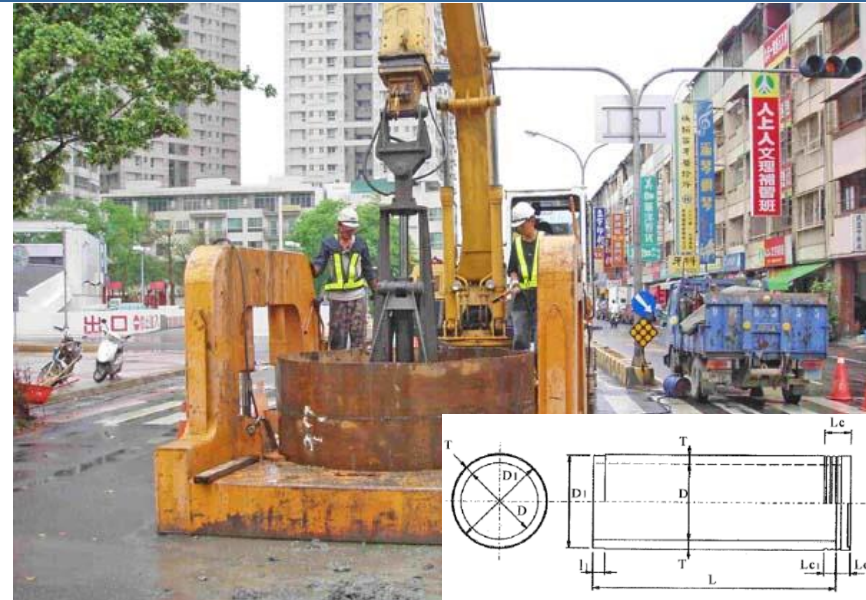
- Long DIP jacking pipe(@6M) as existed specification
- Large shaft(min. 4X8M) digged necessary
- Start shaft compound (min. 6X15M) setting
- Limited urban area with congested road way
- Sharply decrease for water pipe jacking works
- Dilemma for water main realignment projects



# Short segment pipe jacking

## ■ Reference-Sewer

- Short Reinforced Concrete Pipe (RCP@1M) jacking for sewer construction
- Smaller shaft (avg.  $\phi 2.6\text{M}$ ) by steel cylinder sinking
- Start shaft compound (avg. 3X8M) setting more feasible
- Limited disturbance & lessen complaints
- Proper model for water pipes jacking innovation



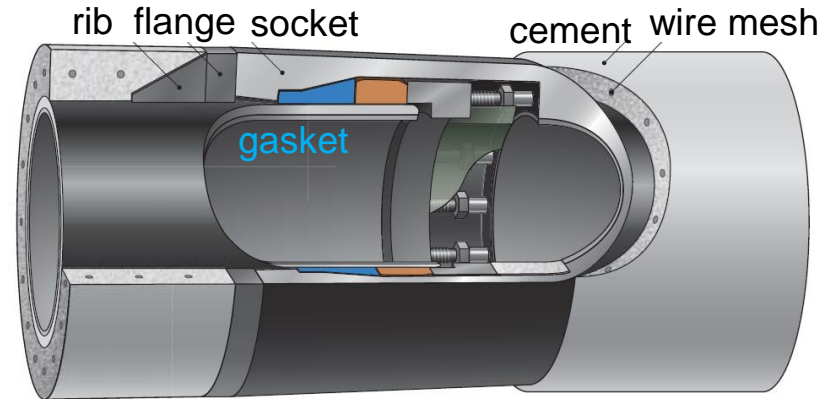
# Short segment pipe jacking

## Material/joint

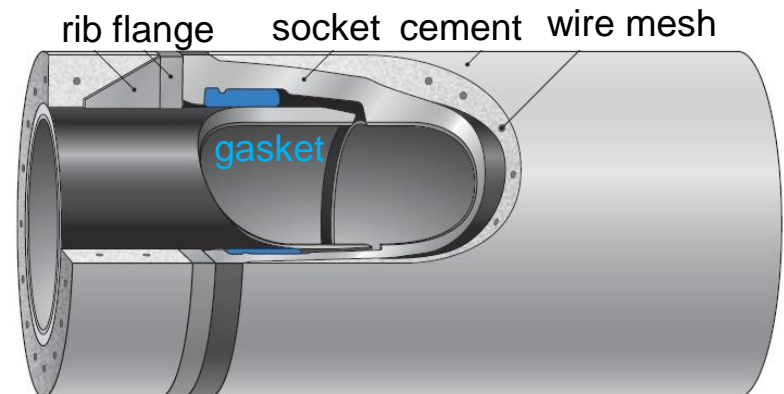
- Jacking Water Pipe Spec.
  - DIP with U/T type joint
    - U type for  $\geq \phi 800\text{mm}$
    - T type for  $\leq \phi 700\text{mm}$
  - sustain high water pressure
  - standard length 6M



U type  $\geq \phi 800\text{mm}$



T type  $\leq \phi 700\text{mm}$

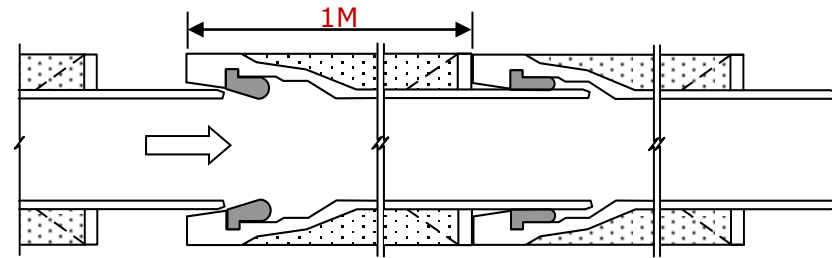


# Short segment pipe jacking

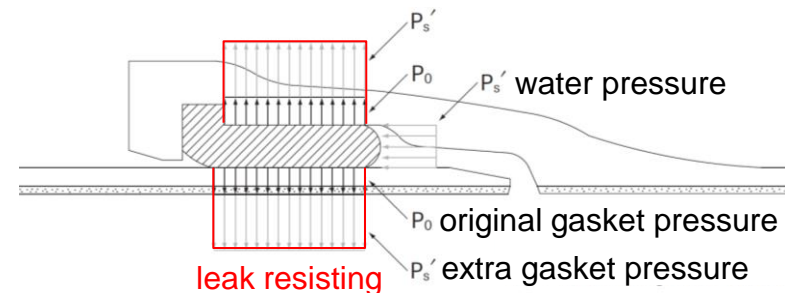
## ■ Pipe length innovation

- spec. amendment
  - DIP with T type joint
    - T type for  $\leq \phi 700\text{mm}$
  - pipes fit for  $\phi 2.6\text{M}$  shaft
  - standard length  $6\text{M} \rightarrow 1\text{M}$
- joints & leakage risk increase by 6 times
- self-sealing mechanism
- water pressure rating 2.5Mpa

jacking pipes assembly

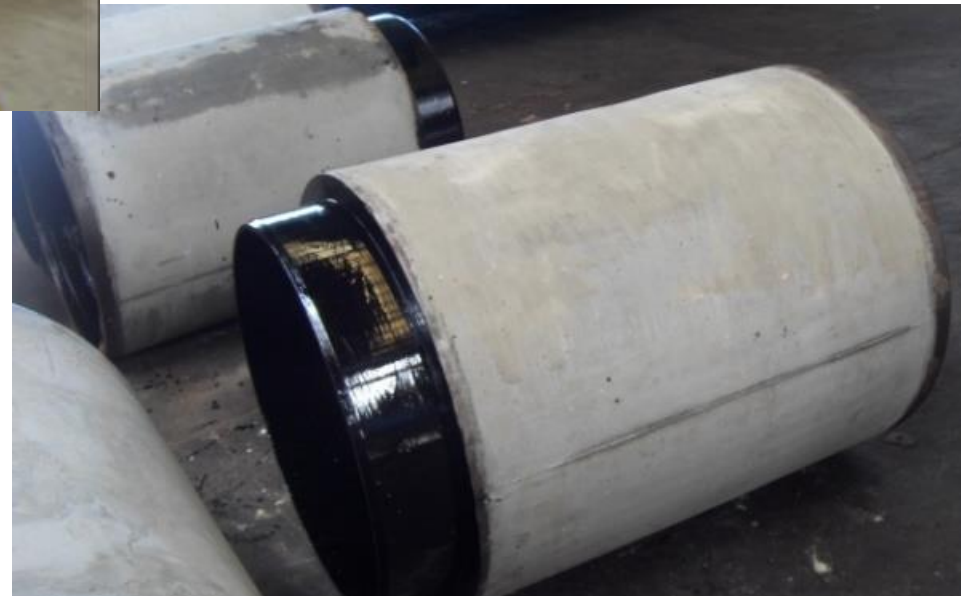


self-sealing mechanism



# Short segment pipe jacking

## ■ Pipe length innovation



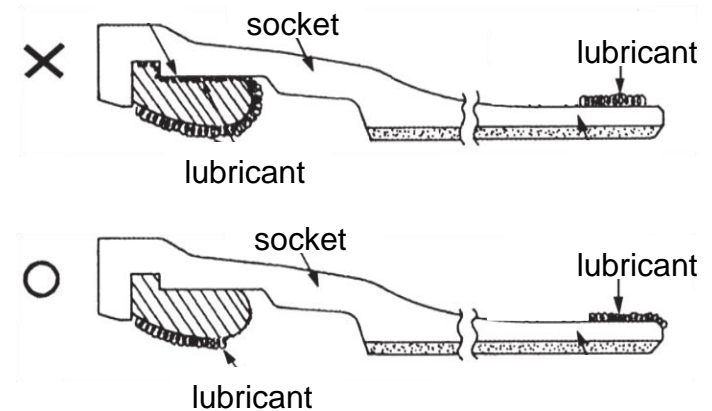
# Short segment pipe jacking

## ■ Joint sealing guarantee

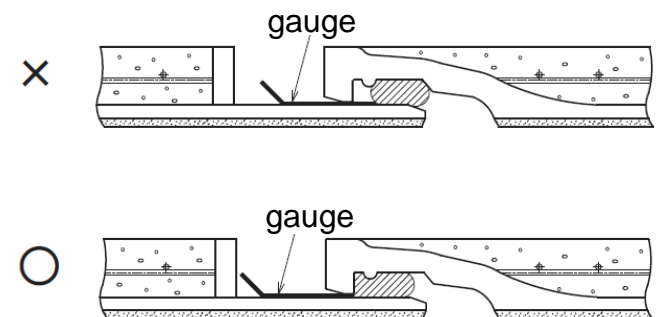
### Gasket dislodged prevention

- Pre-assemble
  - gasket surface
  - cleaned & lubricated
- Mid-assemble
  - smooth inserting
  - gasket dislodged inspection
- Post-assemble
  - view inspection inside
  - water pressure test

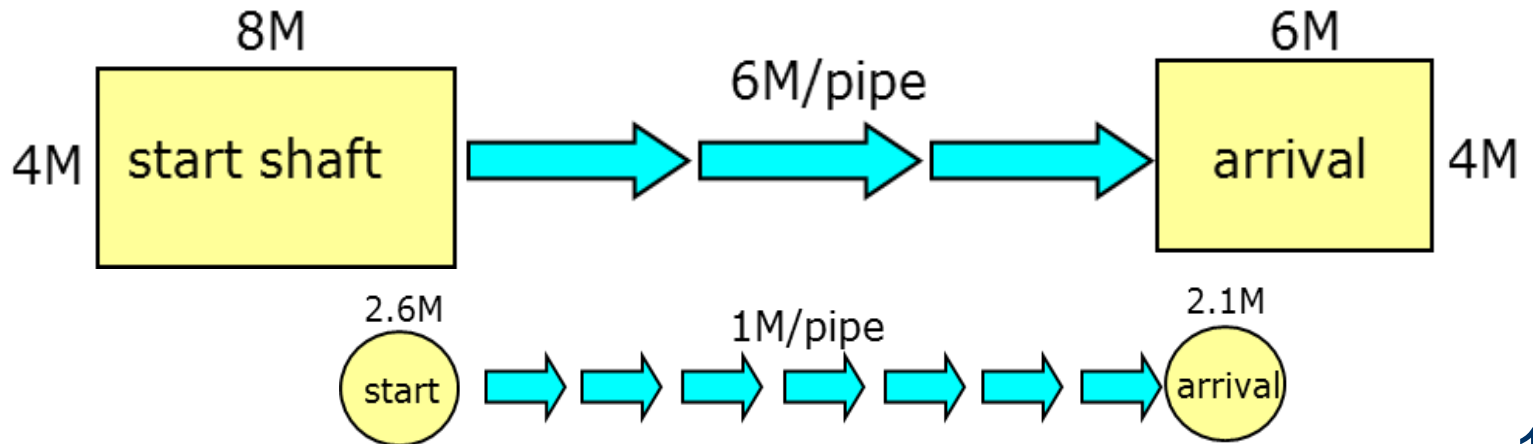
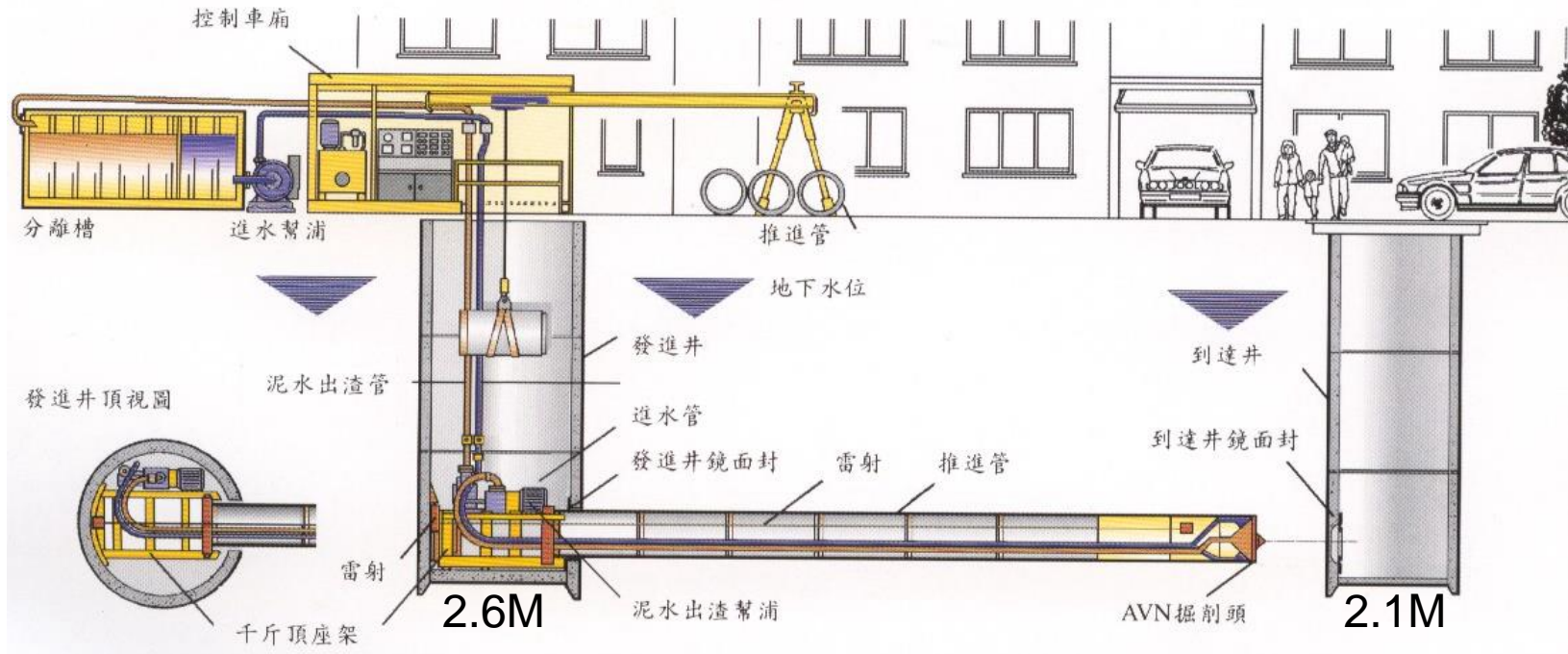
#### Pre-assemble



#### Mid-assemble



# Short segment pipe jacking



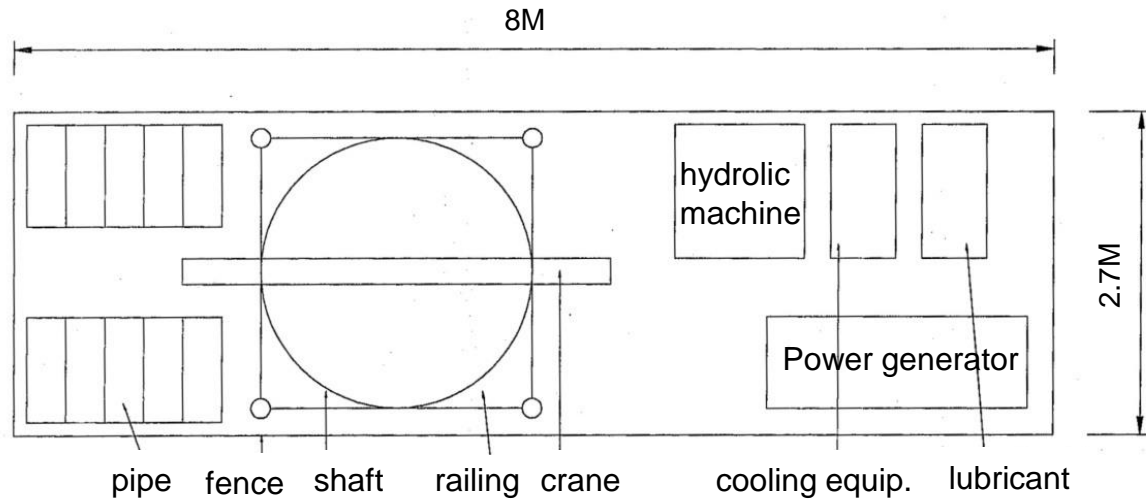
# Short segment pipe jacking

## ■ Jacking compound layout



# Short segment pipe jacking

## ■ Jacking compound layout



controller



auger



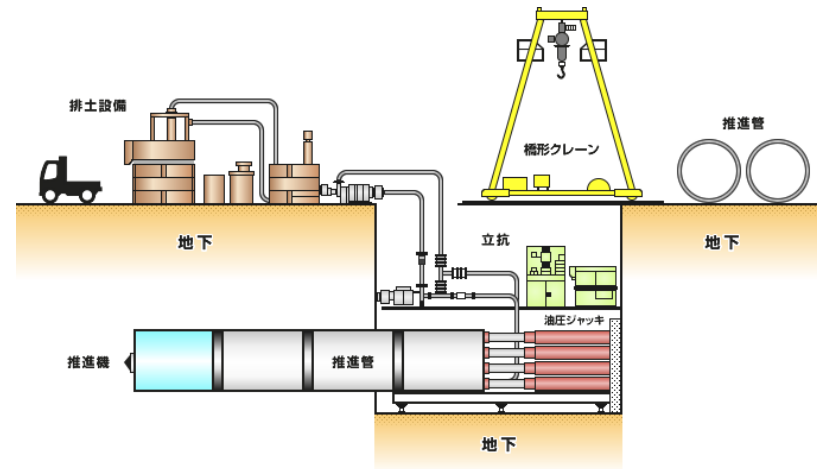
auger conveyor



# Short segment pipe jacking

## ■ Feature

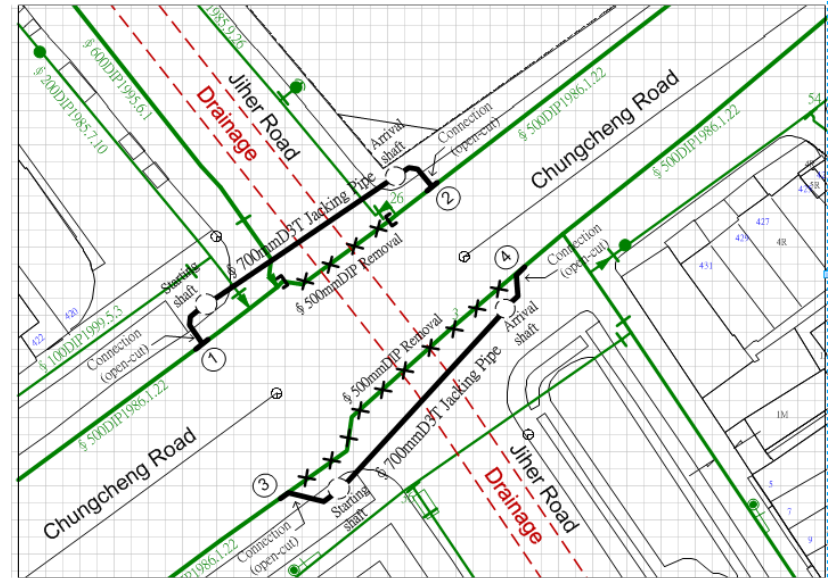
- Minimum compound space needed
- Thrust wall un-necessary
- Cost effective & minor disturbance
- Easy for traffic maintenance
- Minor impact for environment
- Vibration-free during shaft setting
- Public safety enhancement
- Feasible approach for urban area trenchless



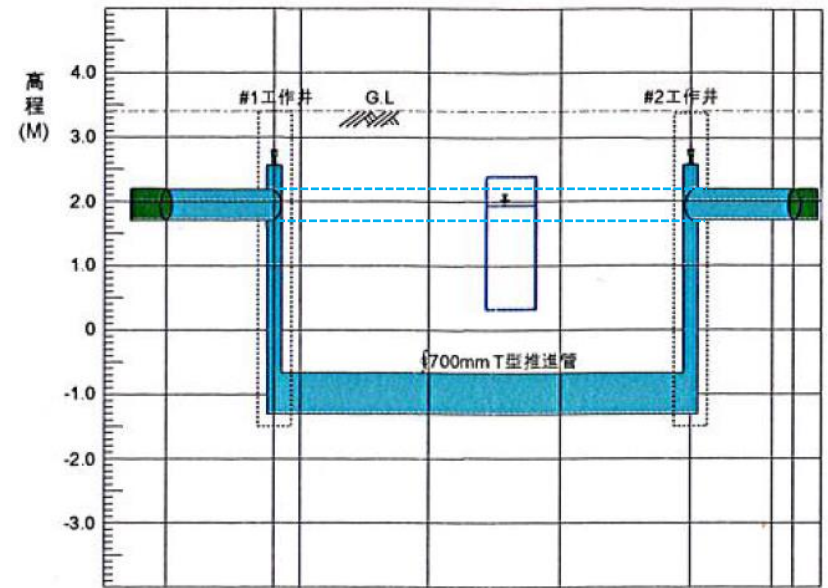
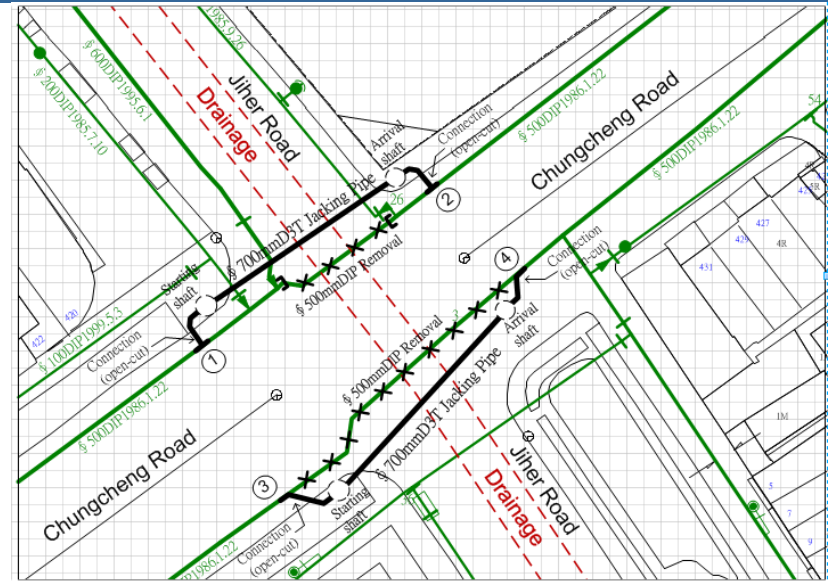
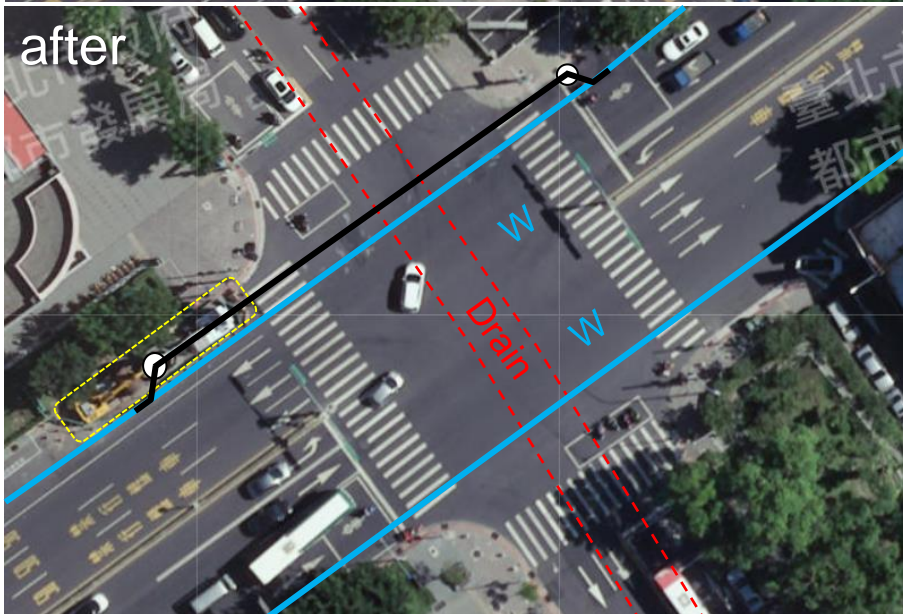
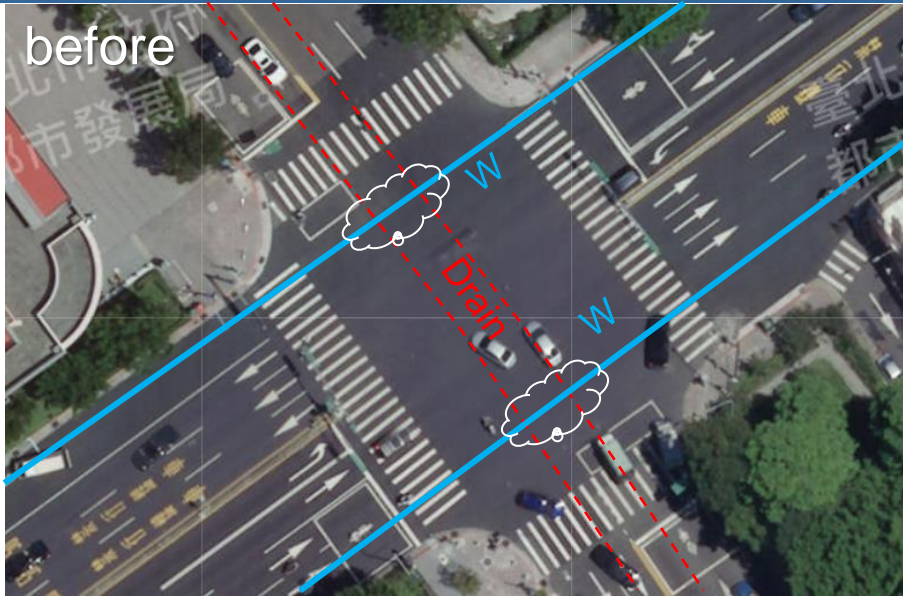
# Water main realignment project

## ■ Case study

- Chungcheng-Jiher Road DN500 mm water main realignment project
- Content :  
2-start shafts, 2- arrival shafts  
2-DN700mm DIP jacking pipe  
(T joint, 1M/unit)-30M
- Cost : US 300,000  
(EU260,000)
- Duration : 120 days



# Water main realignment project



# Water main realignment project

Shaft setting



Hydraulic Jack



Auger conveyor

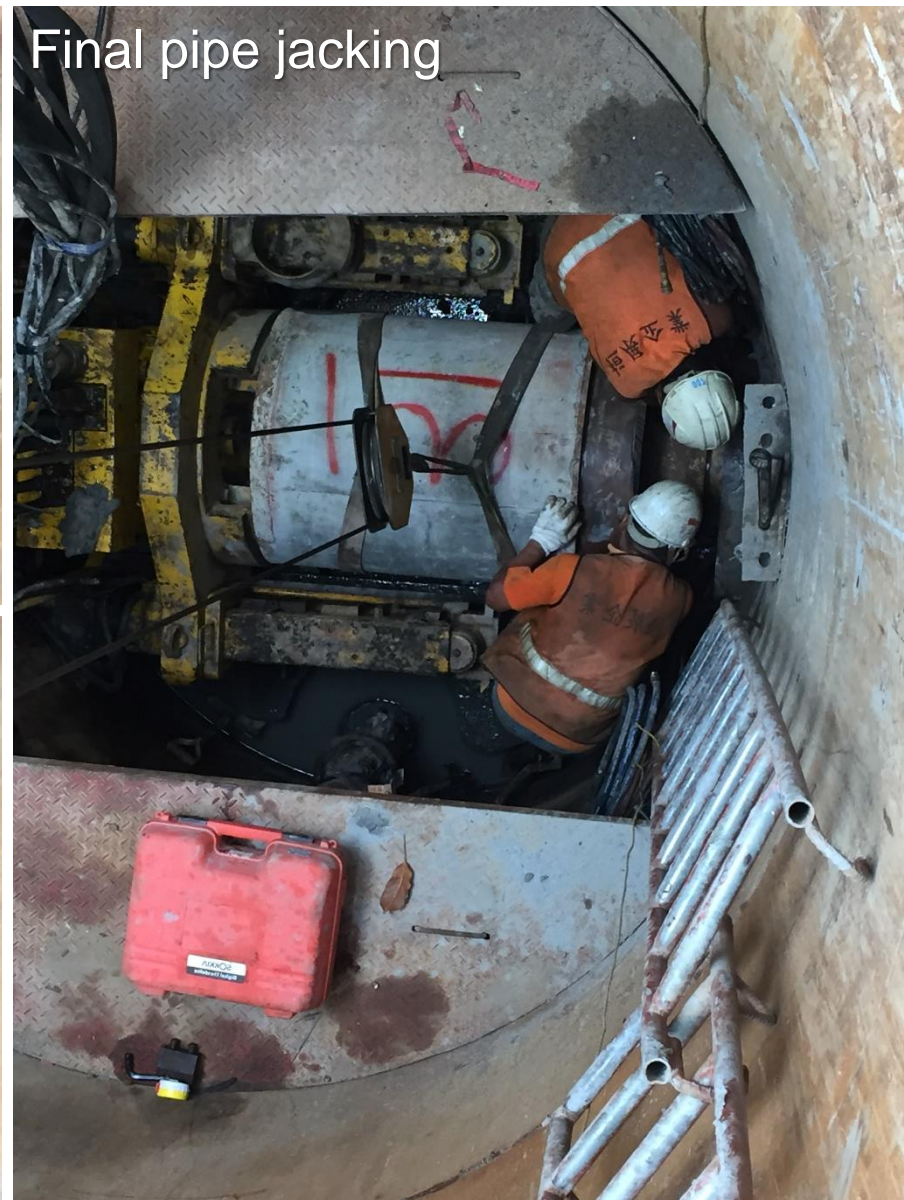


# Water main realignment project

Auger launch



Final pipe jacking



First pipe jacking



# Water main realignment project

Auger arrival



Flexible joint



Vertical section



Horizontal connection



# Conclusion

- Open-cut method for water main gradually rare in urban areas of Taipei city
- Conventional trenchless method(pipe jack) encounter various difficulties
- Ordinary pipe jacking failure experiences lead to innovation and adjustment loop
- Innovated short-segment pipe jacking perform effectively throughout urban circumstance
- Ductile iron pipe(DIP)/T joint is credible for pressure water main
- Further improvement for short-segment pipe jacking technique are vital

Thanks for attention  
Q&A